Impeachment means to bring charges.

Only two presidents have been impeached (Johnson & Clinton), but neither was removed from office because they Senate didn’t have the votes.

To impeach a president the House needs to vote and have a simple majority.

It’s then tried in the Senate with the Chief Justice presiding (instead of the VP)

To remove the president from office the Senate needs a 2/3 vote.

Impeachment is usually for High Crimes and misdemeanors per the constitution, but can be something that doesn’t violate the law.

Richard Nixon was not impeached. He resigned.